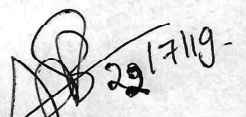


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FABRICATION DIVISION Welding Development & Technology			
P.I No.		Date: 20, July 2019	
Technical Specification No: FBM/Tooling/TS20/ Rev 00			
The "Offered" Column of this format shall be filled in by the Vendor and submitted along with the offer. Inadequate / incomplete, ambiguous, or unsustainable information against any of the clauses of the specifications/requirements shall be treated as non-compliance.			
S.No.	DESCRIPTION FOR BHEL REQUIREMENT	Vendor to Confirm	Remarks
1	Ultra pure argon gas as per IS 5760:1998 with minimum purity of 99.999% grade -1, moisture content maximum upto 2 ppm. Gas is to be supplied in party's own cylinder. Gas shall be filled in party cylinder upto maximum pressure of 200 bar.		
2	Vendor has to ensure supply of good quality cylinders of height 5'-5.5' with maximum filled cylinder weighing not more than 100 kg.		
3	Vendor has to ensure that all the party cylinders shall have good quality valve threads which can be fitted for standard Argon gas regulator which belongs to IS 6901-2009 and ISO 2503-1998.		
4	Vendor has to ensure to provide safety caps /protection for cylinder valves.		
5	Gas shall be supplied in PESO approved cylinder with valid hydro test certificate.		
6	Vendor has to make their own arrangements for lifting off empty cylinders and supply of filled cylinders to FWM Main Store, BHEL Bhopal.		
7	Vendor must have capacity to supply 30no. filled cylinder to BHEL at a time on as and when basis requirement within 5 days of BHEL intimation. BHEL reserves the right to call any no. of cylinders with max. limit 30 no. cylinders at a time.		
8	Free rental period of party cylinders would be minimum 45 days.		


Prateek Shrivastava
(Sr. Engr./FWM)


Sachin Bhartiya
(Sr.Manager/FWM)